



**THE WORLDWIDE
DIVING STANDARD**

VIKING™ HDS



Viking HDS with Magnum hood.

The Viking HDS sets the standard amongst vulcanized rubber drysuits. Made from the unique NITECS material, it provides unsurpassed protection against chemical permeation along with extreme durability against wear and tear.

- Internal seams stitched and taped for security
- External seams vulcanized for peace of mind
- Highly resistant to aggressive chemicals including hydrocarbons
- 5 times more abrasion resistant than PRO material
- Easy to clean and repair

SUIT MATERIAL

NITECS material is an HNBR rubber compound, coated onto a 2-way stretch knitted black polyester lining. Total material weight is 1050 ± 100 g/m².

SEAMS

Internal seams are stitched together with an elastic tape for security. External seams are vulcanized with a 25 mm rubber tape.

COLOR

All black.

SIZE RANGE

- Viking Regular: 00/SML, 01/MED, 02/LGE, 03/EXL, 04/XXL, 05/XXXL
- Viking Wide: 01/MED, 02/LGE, 03/EXL, 04/XXL
- Viking Double Wide: 01/MED, 02/LGE, 03/EXL, 04/XXL

See the Viking size chart for detailed size measurements along with boot sizing.

Vulcanized rubber suits are not custom built due to dependency of aluminum mannequins for vulcanization.



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Internal stitched seam

REINFORCEMENTS

Additional layer of NITECS reinforcing material with a textured non slip surface. High wear areas such as around the zipper and across the shoulders are protected. The trouser area is also protected and extends around the thighs down to the knees and down the front of the legs and over the boots.

ZIPPER

A 90 cm long non-magnetic heavy duty zipper is placed across the shoulders.

VALVES

Standard configuration includes the following:

- Viking Hazmat inlet valve, positioned centrally on the chest
- Hose: CEJN fitting, 80 cm long
- Viking X2 exhaust valve, placed on the upper left arm

NECK SEAL

The Viking HDS is fitted with a Surveyor latex neck seal as standard.

YOKE OPTIONS

Full range of helmet yokes made from NITECS material to match the suit. Yokes include: SL 27/37/47 etc., AH3/5, Desco, Deepsea, Genesis, Gorsky and Dräger.

HOOD OPTIONS

Viking HDS suits MUST be fitted with a hood for diving in contaminated water conditions. We recommend the Magnum HDS hood which is manufactured from the same material as the suit.

CUFFS

Latex PRO cuffs are the standard fitment. Alternatively the suit can be fitted with a HDS cuff ring system. This makes the fitment of rubber gloves possible.

FOOTWEAR

The standard boots are an extension of the leg, where a heavy duty flexible HDS rubber outsole is stitched and taped to the end. The outsole features a non slip surface for grip. Alternative boot options are available.

INCLUDED WITH EACH DELIVERY

Each suit comes supplied with suspenders, carry bag, user manual, repair kit and zip care materials.

CERTIFICATION & APPROVALS

- EN 14225-2:2005
- HZ approval
- BIO approval

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